

## DATA SHEET

## GF 285 ROUGHMARKTM

## 3.5 MIL MATTE WHITE CONFORMABLE WALL VINYL CLEAR HIGH-TACK REMOVABLE ADHESIVE

GF 285 RoughMark™ is a 3.5 mil matte white opaque polymeric vinyl film coated with a solvent acrylic high-tack removable (HTR) pressure sensitive adhesive on a 90# layflat liner. GF 285's thick HTR adhesive is designed to aggressively grip onto textured substrates such as brick or block, yet cleanly remove without leaving adhesive residue on the contact surface. The 90# liner provides excellent dimensional stability for digital printing. GF 285 accepts a variety of solvent-based, eco-solvent, latex and \*UV curable inks common to wide format digital printing systems.

\* For UV Curable inks, please consult with the ink manufacturer for specifics on ink flexibility.

PRODUCT NAME	285	
FILM		
Film Type	White Polymeric Vinyl	
Film Thickness (mils/µm)	3.5 / 89 (+/- 10%) before emboss	
Film Weight (gsm)	130	
Gloss (60°)	≤20	
Opacity (%)	99	
Tensile Strength (lbs/in)	MD ≥ 3500 / CD ≥ 2500	
Elongation (%)	MD ≥ 90 / CD ≥ 200	
Dimensional Stability (FTM 14)	$MD \le 0.50 \text{ mm} / CD \le 0.20 \text{ mm}$	
ADHESIVE		
Adhesive Type	Solvent Acylic	
Adhesive Thickness (mils/µm)	1.9-2.1 / 48-53	
Adhesive Color	Clear	
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min	1.2 / 5.3	
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs	2.0 / 8.8	
LINER		
Liner Weight (#/gsm)	90 / 145	
Liner Type	White 2-Sided PE-Coated Kraft	
Liner Thickness (mils/µm)	6.7 / 170	
Release Force @ 300" / min (g/2")	40-50	
PERFORMANCE GUIDANCE		
Application Temperature	≥ +40 °F	
Service Temperature	-40 °F to 200 °F	
Shelf Life	up to 1 year	
Storage Temp / Rel. Humidity	70 °F / 50%	
Outdoor Durability	up to 5 years	
Removability	up to 6 months	
CERTIFICATIONS & RATINGS		
Flammability	ASTM E84 Class 1 or A (Rating Standard Test Method for Surface Burning Characteristics of Building Materials)	

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## TECHNICAL DATA SHEET

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PRODUCT SNAPSHOT	APPLICATIONS	INK TYPE
APPLICATION	• POP/RETAIL	• SOLVENT
O WET APPLY	• WALL	ECO-SOLVENT
• DRY APPLY	O WRAP	• LATEX
O LAMINATING	O WINDOW	• UV CURABLE
O MOUNTING	O FLOOR	• SCREEN
• DIE CUTTABLE	O TRANSLUCENT	• OFFSET (UV CURABLE)
O HOT STAMP	O FLEET	OFFSET (CONVENTIONAL)
O THERMAL DIE	• GENERAL SIGNAGE	
• FLATBED CUTTABLE	• INDOOR	
	• OUTDOOR (LONG TERM)	
SUBSTRATES/SURFACES		
O SMOOTH PAINTED DRYWALL		
<ul> <li>MODERATELY TEXTURED</li> </ul>		
WALL SURFACES		

FAQS	
Can I use GF 285 on other surfaces?	GF 285 RoughMark™ can be used in applications where a conformable removable vinyl is desired. This film conforms well with controlled heat and features clean removability from a variety of moderately textured substrates including brick, block, and concrete surfaces (vertical application only). If a high gloss finish is desired, it is recommended to use GF 242 gloss clear cast laminate.
Can this product be used on Elevators?	This product is not intended for this application. Test all applications prior to use. Not designed for coated/ sealed/ treated stainless steel, brass or bronze surfaces.
When paneling larger jobs, do I use overlaps or butt-seams with this product?	Either is acceptable, although butt-seams require a high degree of skill to line up the panels. Because this product is going on uneven surfaces and is thinner than a normal wall vinyl, an overlap should be the default way to install.

For Standard Terms & Conditions: <a href="https://www.generalformulations.com/terms-conditions">www.generalformulations.com/terms-conditions</a>

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