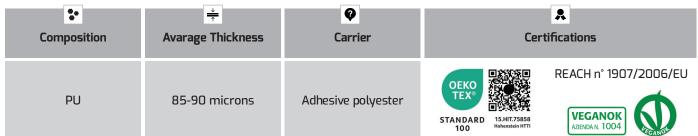


EcoStretch™

E SPECIFICATIONS



APPLICATION INSTRUCTIONS

⊘ Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/ cotton blends,elastan	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
(Not suited for treated and dye sublimated textiles)	45°	50-60 gf	20 cm/sec	5 seconds	120°C : ≤ 150g/m² 150°C : > 150g/m²	Medium (2,5/3,5 bar)	hot

\rightarrow Cut and weed the material

ightarrow Recommendation: Preheat the lower platen at 120°C for 5 seconds

- \rightarrow Place the decoration on the garment
- → Apply following the recommended parameters
- \rightarrow Remove the carrier hot

PRODUCT HIGHLIGHTS

- ightarrow Very low transfer temperature and quick application
- ightarrow Waterbased compound
- \rightarrow Elastic material

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NOTE: We highly recommend to perform a test before launching a production

It is recommended to wait 24hrs before stretching the material. This will allow the adhesive to crystalize and adhere to the fabric properly.

CARE AND WASHING RECOMMENDATIONS

₩ Washing	Reference	🖸 Tumble dry	O Dry cleaning	C Storage Shelf Life	े Storage Temperature	্র্র Storage Conditions	⊲ ⊳ Position
Up to 40°C, best inside- out	YES best inside-out	YES (delicate)	NO	Up to 2 years	Between 18 and 26°C	Away from sunlight and dust	Vertical

 \rightarrow Wait 24 hours after the application before the first wash

- → Respect the textile recommendations
- → Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on www.siser.com. For further information, please contact our sales office.



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