RICOH

Product Name : RICOH Garment Ink Cartridge Cyan Ri 1000 Type G1 SDS Number : 342553 Date Prepared : 17/04/2019 Date Modified : - Date : 21/04/2020

Safety Data Sheet (ISO form)

1. Product and Company Identification

Product Name	RICOH Garment Ink Cartridge Cyan Ri 1000 Type G1
General Use	:The Image Formation of Printing Machine
SDS Number	:342553
Company Name	:Ricoh Company,Ltd.
Department	:Safety Engineering Department, Quality Management Division
Address	:146-1 Nishisawada, Numazu-shi, Shizuoka-ken, 410-0007 Japan
Telephone Number	:055-920-1470, Japan
Telefax Number	:055-920-1479, Japan
E-mail	:msdsinfo@nts.ricoh.co.jp

2.Compo regulation (EC) No 1272/2008 sition/Information on Ingredients

Substance or Preparation Preparation

Chemical Nature

Ingredients	Chemical Formula	CAS.No.	Contents(%)
Ethylene glycol	C2H62	107-21-1	1-10
Organic Pigment(Copper compound)	Confidential	Confidential	1-10
Additive agents	Confidential	Confidential	<5
Humectant	Confidential	Confidential	20-30
Water	H2O	7732-18-5	55-75

This product does not contain any of the following substances as ingredients. Cadmium, Hexavalent Chromium, Mercury, Lead, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), SVHC (substances of very high concern: published by ECHA). And if it contains any impurities, it does not exceed any of the thresholds of RoHS.

3.Hazards Identification

The Most Important Hazards Adverse Human Health Effects There are no significant hazards expected with intended use. Environmental Effects There are no significant hazards expected with intended use. Physical and Chemical Hazards There are no significant hazards expected with intended use. Specific Hazards There are no significant hazards expected with intended use.

Main Symptoms Acute Inhalation Toxicity Under normal use conditions, there is no possibility to inhale the particle of ink. Acute Oral Toxicity Low acute toxicity in animal experiment. Acute Eye Irritation May be non-irritant. Acute Skin Irritation May be non-irritant. Sensitization From test no apparent significant hazards are expected. Chronic Effect Under normal use conditions, there is no possibility to inhale the particle of ink. Carcinogenicity This product does not contain the substances classified as carcinogenic by NTP, IARC or OSHA. The Classification of The Chemical Product This preparation is not classified as dangerous according to Regulation (EC) No 1272/2008.

4.First-Aid Measures

Inhalation

Remove from exposure into fresh air if symptoms are experienced. Seek medical advice. Skin Contact

Wash thoroughly with soapy water. Eye Contact

Flush with a large amount of water until particles are removed. Seek medical advice. Ingestion

If swallowed, rinse mouth, do not induce vomiting. / If necessary, seek medical advice. Notes to a physician

Not applicable

5.Fire-Fighting Measures Extinguishing Media

CO2, dry chemicals, foam or water. Extinguishing Media to Avoid

Not applicable. Specific Hazards

Not applicable Specific Method

No special fire protecting method is required. Sprinkling or fire extinguishers can be used. Protection of Fire-fighters

Wear gloves, glasses, a mask if necessary.

6.Accidental Release Measures

Personal Precautions

Take off dirty clothes and wash them or have them dry-cleaned before wearing again. Environment Precautions

Do not exposure to sewers and watercourses. Methods for Cleaning Up

If spilled, wipe up with paper or cloth.

7.Handling and Storage

Handling Technical Measures/Precautions Not applicable Safe Handling Advice Keep away from heat, flame or spark. Do not dismantle cartridge. Storage Technical Measures Not applicable Storage Conditions Keep out of reach of children. For the sake of quality, store in dry and well-ventilated area it should not exceed 35 degrees centigrade for a long time and avoid direct sunlight. Packaging Material Not applicable Specific Use(s) The Image Formation of Printing Machine or Copier.

8.Exposure Controls/Personal Protection Technical Measures

Use adequate ventilation. None required with intended use.

Control Parameters USA OSHA PEL (TWA) : Not applicable ACGIH TLV (TWA) : Not applicable DFG MAK : Not applicable Personal Protection **Respiratory Protections** None required in normal use. Hand Protection Use vinyl or rubber gloves if necessary. Eye Protection Put on goggles if necessary. Skin and Body Protection Wear chemical-resistant apron or other impervious clothing if necessary. **Hygiene Measures** Wash hands after handling.

9. Physical and Chemical Properties

Appearance Physical State Form Colour Odour	: Liquid : Liquid : Cyan : Acrylic−like			
Information pH : <mark>8–10</mark>	Measur	ring Temp (deg	rees centigrade) : 25	
Specific Temperatures/Temperature Ranges at Which Changes in Physical State Occur Boiling Point (degrees centigrade) : Not available Melting Point (degrees centigrade) : Not available				
Decomposition centigrade)	Temperature (degr	rees	: Not available	
Flash Point (degrees centigrade) Flash Point (degrees centigrade) Explosion Properties (degrees centigrade)		ntigrade)	 Not available This product is considered a nonexplosive material under normal use. 	
Vapor Pressure (Pa)		Measuring Te	mp (degrees centigrade) :	
Vapor Density(AIR=1) Density (g/cm3)	: Not available : Approx.1.1	Measuring Te	mp (degrees centigrade) : 23	
Solubility Water Solubility (g/L) : dispersible Octanol/Water Partition Coefficient Not available Other Information				
Viscosity (Pa•s) :	Not flammable Approx.0.011 45-75	Measurir	g Temp (degrees centigrade) :25	

10.Stability and Reactivity

Stability Stable Hazardous Reaction There is no significant hazardous reaction expected with intended use.

Conditions to Avoid Not applicable in normal use. Materials to Avoid Not applicable in normal use. Hazardous Decomposition Products Decomposition products will not occur.

11.Toxicological Information

Acute Toxicity Acute Oral Toxicity (LD50) : 5000 or over [mg/kg] (Rat) (OECD TG 423) Acute Dermal Toxicity : Not available Acute Inhalation Toxicity : Not available Local effects Acute Skin Irritation(PII) : 1.0 or below (OECD TG 404) Acute Eye Irritation : Not available Sensitization Acute Allergenic Effects : Non-skinsensitive (Mouse) (OECD429) Specific Effects Carcinogenicity : This product does not contain the carcinogenic substances which are listed on NTP, IARC and OSHA.

Mutagenicity (Ames : Negative (Ames test) test)

Reproduction Toxicity : Does not contain substances listed as hazardous to reproductive health.

12. Ecological Information

Mobility: No data are available on the adverse effect one environment.Persistence/Degradability: Not availableBioaccumulation: Not available

Ecotoxicity	
Acute Toxicity for Fish (LC50)	: over100mg/Img/I/96hr
Acute Toxicity for Daphnia	: over 100mg/Img/I/48hr
(EC50)	
Algae Inhibition Test (IC50)	: over100mg/Img/I/72hr

13.Disposal Consideration

General information: Dispose of waste and residues in accordance with local authority requirements Disposal methods: Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal. Confirm disposal procedures with local regulations. Precautions: Not available

14. Transport Information

International Regulations Land Transport RID/ADR : Not applicable DOT 49 CFR : Not applicable ADNR : Not applicable Sea Transport IMDG Code : Not applicable Air Transport ICAO-TI/IATA-DGR : Not applicable The UN Classification Number : Not applicable : Not applicable Class Specific Precautionary Transport Measures and conditions Avoid direct sunlight in quality.

15.Regulatory Information

Regulations **EU** Information Information on the label (Regulation (EC) No 1272/2008) Symbols & : Not required Indications R-Phrase : Not required S-Phrase : Not required Special Precautions under regulation (EC) No 1272/2008 Annex II : Not required Regulation (EC) No 1907/2006 annex XVII This product complies with applicable rules and regulations under Regulation (EC) No 1907/2006 annex XVII. Regulation (EC) No 689/2008 Not regulated **US** Information Information on the label : Required TSCA (Toxic Substances Control Act) : This product complies with all applicable rules and regulations under TSCA. SARA Title III 313 Reportable Ingredients : Regulated California Proposition 65: Not regulated Canada Information WHMIS Controlled product : Not a controlled product

16.Other Information

NFPA Hazard Rating: National Fire Protection Agency (USA)

Health ; 1, Flammability ; 1, Reactivity ; 0 HMIS Rating : The National Paint and Coating Association (USA)

:

Health ; 1, Flammability ; 1, Reactivity ; 0

Literature References : ANSI Z400.1-1993 ISO 11014-1 IARC (1996) "IARC Monograph on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Vol.65, Printing Process and Printing Inks, Carbon Black and Some Nitro Compounds", Lyon, pp149-261

H. Muhle, B. Bellman, O. Creutzenberg, C. Dasenbrock, H. Emst, R. Kilpper, J.C. MacKenzie, P. Morrow, U. Mohr, S. Takenaka and R. Mermelstein(1991) "Pulmonary Response to Toner upon Chronic Inhalation Exposure in Rats" Fundamental and Applied Toxicology 17, pp 280–299

IARC (2008) <code>"IARC Monograph on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Vol.93"</code>

NIOSH CURRENT INTELLIGENCE BULLETIN "Evaluation of Health Hazard and Recommendation for Occupational Exposure to Titanium Dioxide DRAFT"

ACGIH-TLV

	Threshold Limit Values for Chemical Substances and Physical Agents and		
OSHA Z-Table	······································		
NTP (USA)	: US Department of Health and Human Services National Toxicology Program Annual Report on Carcinogens		
DFG-MAK	DFG List of MAK and BAT Value		
Symbol (EC)	: Regulation (EC)No.1272/2008		
91/155/ EEC	: EU Directive 91/155/ EEC		
1272/2008	: Regulation (EC) No 1272/2008		
CLP (EC)No.12	72/2008 : Regulation (EC)No.1272/2008 of the European Parliamant and of the Council of 16 December 2008 on classification, labelling and packaging of substances		
	and mixtures, amending and repealing Directive Regulation (EC) No		
	1272/2008, and amending Regulation (EC)No. 1907/2006		
Regulation (EC)			
689/2008	of dangerous chemicals, OJ (L60) 5,10 March 2010[replaces Reg.304/2003] led product : Canada Workplace Hazardous Information System		
OELs-TWA (Au			
	Contaminants in the Occupational Environment [NOHSC: 3008 (1995)]		
Abbreviations	S :		
OSHA PEL	PEL (Permissible Exposure Limit) under Occupational Safety and Health Act		
ACGIH-TLV	TLV (Threshold Limit Values) under American Conference of Governmental Industrial		
REACH	Hygienists (EC)No.1907/2006:Council Regulation concerning the Registration, Evaluation,		
NEAON	Authorization and Restriction of Chemicals		
SVHC	Substances of Very High Concern		
ECHA	The European Chemicals Agency		
DFG-MAK	MAK (Maximale Arbeitsplatz Konzentrationen) by Deutsche Forschungs Gemeinschaft		
RoHS	Restriction of the use of certain Hazardous Substances in Electrical and Electronic Equipment		
TWA	Time Weighted Average		
IARC			
NTP	nternational Agency for Research on Cancer		
WHMIS	National Toxicology Program Warkalaga Hazardaya Information System		
NOHSC	Workplace Hazardous Information System National Occupational Health and Safety Commission Act 1985		
NULISU	National Occupational Health and Salety Commission ACL 1900		

Disclaimer :

This information is furnished without warranty, express or implied, except that it is accurate to the best knowledge of RICOH COMPANY, LTD.

It relates only to the specific material designated herein, and does not relate to use in combination with any other material or process. RICOH COMPANY, LTD assumes no legal responsibility for use or reliance upon this information.